

# ÉGETÉSI TÁBLÁZAT

	Dry-Out Time	Low Temperature		Start Vacuum		Heat Rate		Vacuum Level	Release Vacuum		Hold Time		High Temperature		Cool Time
		min.	°C	°F	°C	°F	°C/min		°F/min	kPa	°C	°F	with vacuum	in the air	
												min.	min.		
<b>CZR</b>															
Margin porcelain 1st and 2nd	5	600	1112	600	1112	50	90	96*	1000	1832	1	1	1000	1832	4
Shade Base porcelain 1st and 2nd	5	600	1112	600	1112	45	81	96*	930	1706	-	1	930	1706	4
Shade Base Stain 1st (CZR PRESS)	5	700	1292	700	1292	65	117	96*	1090	1994	-	1	1090	1994	4
Shade Base Stain 2nd (CZR PRESS)	5	700	1292	700	1292	65	117	96*	1080	1976	-	1	1080	1976	4
Body/Enamel/Translucent	7~10	600	1112	600	1112	45	81	96	930~940	1706~1724	-	1	930~940	1706~1724	4
Internal Stain 1st and 2nd	5	600	1112	-	-	50	90	0	-	-	-	-	900	1652	4
Minor Adjustment	7	600	1112	600	1112	45	81	96	930	1706	-	0.5	930	1706	4
Self Glaze	5	600	1112	-	-	50	90	0	-	-	-	0.5	930	1706	4
Glazing Powder and External Stain	5	600	1112	-	-	50	90	0	-	-	-	-	930	1706	4
MRP and AD-T/AD-B	5	600	1112	-	-	45	81	0	-	-	-	-	880	1616	4
<b>CZR PRESS</b>															
Shade Base Stain 1st	5	700	1292	700	1292	65	117	96*	1090	1994	-	1	1090	1994	4
Shade Base Stain 2nd	5	700	1292	700	1292	65	117	96*	1080	1976	-	1	1080	1976	4
ES stain (Staining Method)	5	600	1112	600	1112	50	90	87**	850	1562	-	-	850	1562	4
CZR PRESS Glaze 1st and 2nd	5	600	1112	600	1112	65	117	96*	850	1562	-	1	900	1652	4
<b>CZR PRESS LF</b>															
Internal Stain 1st and 2nd	5	600	1112	-	-	45	81	-	-	-	-	-	800	1472	4
LF Porcelain 1st and 2nd	7	600	1112	600	1112	45	81	96*	840	1544	-	1	840	1544	4
Self Glaze and External Stain	5	600	1112	-	-	45	81	-	-	-	-	1	840	1544	4
Glaze with Glazing Powder	5	600	1112	600	1112	45	81	96*	800	1472	-	1	840	1544	4
AD-T/AD-B	5	500	932	500	932	45	81	96*	750	1382	-	1	750	1382	4

**MEGJEGYZÉS:** A táblázat irányadó, az égetési hőmérséklet változhat a különböző típusú kályhákban.